



**Product Data Sheet &  
General Processing Conditions**

**ESD C 2800 B-65A Black  
Thermoplastic Vulcanizate (TPV)  
Electrically Conductive  
ESD Protection**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	1.02	1.02	D 792
<b>MECHANICAL</b>			
Tensile Strength			
Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	1050 psi	7 MPa	D 412
Tensile Elongation			
Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	450.0 %	450.0 %	D 412
Tensile Stress			
Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min)			
@ 100 %	375.0 psi	2.6 MPa	D 412
Tear Strength, Die C	185.0 pli	32.4 N/mm	D 624
Hardness			
Shore A, 10 s delay	65	65	D 2240
<b>ELECTRICAL</b>			
Volume Resistivity	< 1E3 ohm.cm	< 1E3 ohm.cm	D 257
Surface Resistivity	< 1E5 ohm/sq	< 1E5 ohm/sq	D 257
Static Decay			
MIL-PRF-81705D, 5kV to 50 V, 12% RH	< 2.00 s	< 2.00 s	FTMS101C 4046.1
<b>THERMAL</b>			
Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	360 - 410 °F	182 - 210 °C
Mold Temperature	60 - 150 °F	16 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C
Moisture Content	0.03 %	0.03 %
Dew Point	0 °F	-18 °C